





Further Understanding Related to Transport limitations at High current density towards future ElectRodes for Fuel Cells

Multiscale Modelling

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Content of the presentation



- **Objectives multiscale modeling** 1.
- Modeling of ionomer films with MD 2.
- Modeling of catalyst layer on sub-µm scale 3.
- Microstructure resolved modeling of GDL/MPL and CCL 4.
- 5. Single cell modeling











1475 µm



Objectives of the work described



UNIVERSITY OF

Main objectives:

- Improved understanding of performance limitations by modeling of processes in the cathode catalyst layer at all relevant scales:
 - In the ionomer film with Molecular Dynamics
 - On the sub-micrometer scale with Lattice-Boltzmann modeling
 - On the single layer scale with Direct Numerical Simulation (DNS)
 - On the cell scale with volume averaged models
- Development of multiscale modeling approach to connect lower scale mechanisms/material properties with cell performance
- Simulation-based interpretation of experimental observations



MD simulations of the ionomer film (Permership



• Objectives:

- Simulation of representative ionomer film structures in catalyst layer using Molecular Dynamics (MD)
- Determination of the oxygen and water transport in/transfer to the ionomer films
- Investigation of performance limiting processes on ionomer scale (poisoning by sulphonic group; Pt/ionomer interfacial water)
- Simulation of water contact angle on ionomer surface









MD simulations of the ionomer film



• Results:

- Ionomer self-assembly process for different substrates and different dispersions (water, isopropyl alcohol (IPA) and water-IPA mixture) simulated
- Abundance of sulphonic groups at ionomer/Pt interface even in ink/dispersion media
- Simulation of solvent evaporation confirm ionic cluster formation





Self-assembly on different substrates in IPA





MD simulations of the ionomer film



• Results:

- Limited work could be done on oxygen transport properties of the ionomer film due to lack of funding at UCA
- Preliminary calculations of oxygen density show similar trends as published by Jinnouchi et al. (2016): Oxygen density peaks at the Nafion/vapor free interface
- Water enrichment at Pt/Nafion interface which has multiple implications – facile proton transport (?), additional O2 transport due to water layer (?), and low local pH.
 - \rightarrow to be investigated in future work









• Objectives:

- Identification of local transport losses on sub-µm scale
- Development of Lattice Boltzmann model for coupled transport and electrochemistry
- Derivation of effective local transport resistance distributions
- Investigations on the effect of CCL microstructure











- Lattice Boltzmann model
 - MRT LBM¹ for **diffusion of oxygen in primary and secondary pores and ionomer**:

 $f_{\alpha}(x + c_{\alpha}\Delta t, t + \Delta t) = f_{\alpha}(x, t) + Q^{-1}\Lambda Q \left(f_{\alpha(x,t)} - f_{\alpha}^{eq}(x, t) \right)$

• Sorption processes with finite kinetics at interfaces (gas|ionomer, gas|water, ionomer|platinum)

$$f_{\alpha}(x_{\mathsf{A}}, t + \Delta t) = \frac{1}{-\frac{1}{4}\frac{1}{k_{\mathsf{dis}}}\frac{\Delta x}{\Delta t} - \frac{1}{H} - 1} \left[\left(-\frac{1}{4}\frac{1}{k_{\mathsf{dis}}}\frac{\Delta x}{\Delta t} + \frac{1}{H} - 1 \right) \hat{f}_{\overline{\alpha}}(x_{\mathsf{A}}, t) - 2\hat{f}_{\alpha}(x_{\mathsf{B}}, t) \right],$$
$$f_{\overline{\alpha}}(x_{\mathsf{B}}, t + \Delta t) = \frac{1}{-\frac{1}{4}\frac{1}{k_{\mathsf{dis}}}\frac{\Delta x}{\Delta t} - \frac{1}{H} - 1} \left[\left(-\frac{1}{4}\frac{1}{k_{\mathsf{dis}}}\frac{\Delta x}{\Delta t} - \frac{1}{H} + 1 \right) \hat{f}_{\alpha}(x_{\mathsf{B}}, t) - \frac{2}{H}\hat{f}_{\overline{\alpha}}(x_{\mathsf{A}}, t) \right]$$

• **ORR at platinum surfaces** realized as modified bounce back condition²

$$f_{\alpha}^{O_2} = (1 - k_{\rm LB}) f_{\overline{\alpha}}^{O_2},$$
$$k_{\rm LB} = \left(\frac{8k_{\rm ORR}\Delta t}{\Delta x}\right) / \left(1 + \frac{k_{\rm ORR}\Delta x}{2D_{\rm N}}\right)$$

• **Output**: local transport resistance distribution $N(R_{Pt})$ depending on CCL microstructure, where $R_{Pt} = \frac{4Fc_g}{H i_{lim}}$ [1] Chen, L., Zhang, R., Kang, Q., Tao, W. Q. (2020), Chemical Engineering Journal, **391**, 123590

pore space 02 02 diffusion H₂O diffusion diffusion absorption ionomer diffusior absorption absorption ORR H₂O H2C Pt diffusio ORR ORR Pt Pt carbon



[2] Molaeimanesh, G. R., Akbari, M. H. (2015), International Journal of Hydrogen Energy, 40, 5169





Ionomer properties

- from literature and experiments
- diffusion coefficient for oxygen in ionomer¹
- Henry's constant for oxygen absorption by ionomer¹
- **Ionomer oxygen transport resistance** from CEA
- experiment: only **total** interface resistance

$$R_{\rm Io} = H_{\rm Io}/k_{\rm Io} = H_{\rm Io} (1/k_{\rm P,Io} + 1/k_{\rm Io,Pt})$$

• in simulations: **contribution** of interfaces

 $k_{\rm P,Io} = H_{\rm P,Io} / (\kappa R_{\rm Io}),$ $k_{\rm Io,Pt} = H_{\rm P,Io} / ((1 - \kappa) R_{\rm Io})$

• (in planar geometry, total resistance remains equal)





[1]: K. Kudo, R. Jinnouchi, Y. Morimoto, Electrochimica Acta 209, (2016) 682





Distribution of micro pores:

- start from reconstruction of carbon and ionomer based on FIB-SEM¹
- Calculation of micro porosity

$$\varepsilon_{micro} = \frac{V_{micro}}{V_{micro} + V_c} = 1 - \frac{\left(\frac{1}{\eta_{Pt}} - 1\right)\frac{A_{CCL}\mu_{Pt}}{\varrho_c}}{(1 - \varepsilon_{macro})V_{CCL} - A_{CCL}\frac{\mu_{Pt}}{\varrho_{Pt}} - \frac{I}{c\varrho_l}\left(\frac{1}{\eta_{Pt}} - 1\right)\frac{A_{CCL}\mu_{Pt}}{\varrho_c}}{\varphi_c}$$

- Average pore size 3.125 nm diameter
- **Internal carbon surface area** 446 m²/g ٠
- Distribution of **pores at carbon surface** ٠
 - distributed randomly just below the surface of carbon
 - have small external entrance •
- Distribution of pores inside carbon
 - with overlap to preexistent micro pores
 - completely inside the original carbon
 - replace original carbon with micro pores until desired micro porosity is achieved



ionomer distribution

D [nm]



10

distance [nm]

20



10

dV/d(LogD) [cm^3/g]





• Distribution of **platinum particles**:

- distinction between internal external platinum
- internal Pt:

• external Pt:

- radius 1.2nm
- 82% of Pt particles
- 70% of total Pt surface
- 74% of ECSA

- radius 1.6nm
- 18% of Pt particles
- 30% of total Pt surface
- 26% of ECSA (because only 80% ionomer coverage)
- increase number of distributed platinum particles until Pt loading 0.2mg/cm² is achieved
- thereby, distribute 81% internally, 19% externally
- platinum particles randomly distributed on external | internal carbon surface
- Finally, move external | internal particles in/out of carbon structure until roughness factor of 140m²/m²

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10

20

30



Outer Pt Inner Pt Carbon

> Electron tomography of catalyst obtained by CEA





platinum particles

l platinum partilces 100 times

distances

ę

distribution

internal





- Liquid water distribution due to capillary condensation
 - in macro pores
 - pore size distribution estimated using GeoDict
 - size threshold for flooded pores from RH of air:

- $r_{cap}(RH) = -2v_m \frac{s(T)}{RT \log(RH)} \cos(\theta)$
- with surface tension s(T) from [2]

[2] Teitelbaum, B.Y., Gertolova, T.A., Siederova, E.E. (1951), Zh. Fiz. Khim., 25, 911







SAXS measurements (CEA) show capillary condensation in primary and secondary pores







external platinum

• Results LBM

• Definition of **transport resistance** in different media:

 $R_{\rm Pt}^{\rm med} = \frac{4Fc_{\rm g}}{H^{\rm med} \ i_{\rm lim}^{\rm Pt,med}}$

- Calculated from
 - arising limiting current per platinum area $i_{lim}^{Pt,med}$
 - entering oxygen concentration in pore space $c_{\rm g}$
- Simulation of reference MEA:
- → average resistance for internal/external Pt
- \rightarrow influence of RH
- → effect of distribution of interfacial resistance
- → broad distribution of local transport resistances





 $R_{Pt}^{ext} [s/m]$ $R_{Pt}^{int} [s/m]$ Resistance distributions as function of RH

FURTHER-FC: Multiscale modeling

500

5.0e-03 0.004 0.003 0.001 5.0e-12 5.0e-12 5.0e-12

 $N(R_{Pt}^{ext})$ [m/s]

0,006

0,004

0.002

0,000

Ω





• Results LBM

- Application to different CCL materials:
- Graphitized carbon vs. HSAC → No micropores in graph. carbon; Pt distributed on carbon surface
- HOPI vs. D2020 → Assume same microstructures but different ionomer properties (Henry constant, interfacial resistance)

$$H^{\text{HOPI}} = \frac{H^{\text{D2020}}}{2}, \ R_{\text{int}}^{\text{HOPI}} = \frac{R_{\text{int}}^{\text{D2020}}}{2}$$

 \rightarrow large variations in literature values^{1,2}/experiments



[1]: K. Kudo, R. Jinnouchi, Y. Morimoto, Electrochimica Acta 209, (2016) 682[2]: R. Jinnouchi et al., Nature Communications 12 (2021) 4956

• Objectives:

- Derivation of effective transport coefficients of GDL, MPL and CCL
- Methodology: Multi-scale approach:
 - 1. MPL computation (FIB-SEM)
 - 2. GDL computation (X-ray Tom.)
 - 3. GDL/MPL assembly (X-ray Tom.)
 - 4. CCL computation (FIB-SEM)



Single layer scale











1. MPL computation (FIB-SEM)

- DNS using sequential approach
- Effective diffusion tensor has been computed
- $\frac{\partial c}{\partial t} = \nabla . (D(\mathbf{x})\nabla c)$ At pore scale
- $\frac{\partial C_{L_1}}{\partial t} = \nabla . (\epsilon(\mathbf{x}) \mathbf{D}_{L_1}(\mathbf{x}) . \nabla C_{L_1})$ At first Darcy-scale $\frac{\partial C_{L_2}}{\partial t} = \nabla . (\epsilon \mathbf{D}_{eff} . \nabla C_{L_2})$ At second Darcy-scale
- Same calculation method for thermal and • electrical conductivity









2. GDL/MPL computation (X-ray Tomo.)

 Cracked MPL reduces GDL diffusivity by 19% and uncracked MPL reduces GDL diffusivity by 25%

	GDL without MPL	GDL with cracked MPL	GDL with uncracked MPL
Thinkness (µm)	220	275	275
Porosity	0.88	0.81	0.80
Through plane relative diffusivity $(1/\tau)$	0.80	0.66	0.60
$\frac{D_{eff}}{D_{bulk}} (= \frac{1}{\tau}) = (\frac{\epsilon - \epsilon_p}{1 - \epsilon_p})^{\alpha}$	0.89	-	-
$\frac{D_{eff}}{D_{bulk}} \left(= \frac{1}{\tau} \right) = \frac{1}{6} \left(\frac{4.7 - 1.7\epsilon}{2.7 - 1.7\epsilon} + \frac{9}{6.4 - 3.4\epsilon} \right)$	0.88	-	-

• GDL compression effect via resistance model









• CCL computation:

- 3D reconstruction of CCL microstructure from FIB-SEM images
- Ionomer reconstruction: ionomer partially occupying the pore space and ionomer thin films covering the carbon (in concave regions)
- Computations of effective oxygen diffusion and effective proton conductivity tensors
 - Tensors are not isotropic
 - Knudsen diffusion has significant impact on oxygen diffusion
 - Liquid water in the primary pores found to have a significant impact



Ionomer volume fraction

URTHER	
Stand to implo	



• CCL computation:

- Pore size distributions calculated with Porespy¹
- Calculation of contact angle distribution: strongly dependent on ionomer distribution
- Effective contact angles calculated at different scales suitable for two-phase flow DNS or PNM computations of important properties for macrohomogeneous models such as the water retention curve or the relative permeabilities
- CCL water retention curve obtained





[1] J. Gostick et al. PoreSpy: A python toolkit for quantitative analysis of porous media images, Journal of Open Source Software, (2019).

20

Objectives:

- Development and validation of single cell model including all relevant processes
- Include improved sub-models and relations derived from lower scale models
- Determination of the contributions of the different transport losses to the overall cell performance

Inputs

- Properties of cell components
- Local transport resistance distributions from LBM
- Effective Transport properties from single component scale
- Dedicated electrochemical measurements for model validation



Cell scale

<u>Output</u>

- Transient simulations of cell performanceIdentification of
- contributions to performance losses













URTHER

- Development of macro-homogeneous 2D multiscale cell model
 - Transient
 - 2D along-the-channel geometry
 - Mass, charge and energy transport
 - Novel ORR kinetics distinguishing between internal and external platinum and including surface coverage effects as well as local oxygen transport resistances
- Implementation on DLR fuel cell modeling framework NEOPARD-X 2.0¹
- Use of effective transport properties derived from lower scale models
- Parametrization and validation with dedicated ex-situ and insitu experiments

[1]: A. Koksharov, A. Latz, T. Jahnke, Electrochimica Acta 495 (2024) 144482









Transport models:

- Transport in channels:
 - Free flow in channels described by Darcy-Brinkman
- Transport in electrodes:
 - Multicomponent mass transport in porous electrodes (diffusion + convection)
 - Charge transport (proton + electron) in electrodes
 - Energy transport: species enthalpy and heat conduction
 - Water sorption and transport in ionomer
- Transport in PEM:
 - Proton transport
 - Water diffusion and electroosmotic drag
 - Hydrogen crossover
- Effective diffusion coefficients obtained with lower scale DNS simulation

	Model	Storage	Flux	Source	
entum	Darcy	0	0	$\mathbf{v} - (\nabla p - \rho \mathbf{g}) \frac{K}{\mu}$	(17)
Mome	Darcy-Brink.	$\varepsilon_{ m g} ho {f v}$	$\varepsilon_{ m g}\left(ho{f v}\otimes{f v}+{f T}+{f S} ight)$	$\varepsilon_{\rm g} \left(\rho {f g} \ - \ \nabla p - {f v} {\mu \over K} \right)$	(18)
	Energy	$\sum_{\alpha\in\Phi}\varepsilon_{\alpha}u^{\alpha}$	$\varepsilon_{\mathrm{g}}\left(\mathbf{v}\sum_{j\in\mathrm{g}}c_{j}\overline{h}_{j}+\mathbf{T}\cdot\mathbf{v}\right)+\sum_{j\in S}\mathbf{j}_{j}\overline{h}_{j}-\kappa_{\mathrm{ef}}\nabla T$	$\mathbf{i}_{\mathrm{el}} \cdot \nabla \varphi_{\mathrm{el}} + \mathbf{i}_{\mathrm{ion}} \cdot \nabla \varphi_{\mathrm{ion}} - \overline{q}_{\mathrm{el}} \mathcal{F} \Delta \varphi$	(19)
cies j	Gas phase g	$\varepsilon_{\mathrm{g}} c_{j}$	$\mathbf{v}arepsilon_{\mathbf{g}}c_{j}+\mathbf{ar{j}}_{j}$	\overline{q}_j	(20)
Spe	Other phase α	$\varepsilon_{\alpha}c_{j}$	$ar{\mathbf{j}}_j$	\overline{q}_j	(21)
ntial	Ionic	$-C_{\rm dl}\Delta\varphi$	$\mathbf{i}_{\mathrm{ion}}$	$-{\cal F} {\overline q}_{ m el}$	(22)
Pote	Electron	$C_{\rm dl}\Delta\varphi$	\mathbf{i}_{el}	${\cal F} \overline{q}_{ m el}$	(23)
I	onomer water ¹	$\varepsilon_{\alpha} \frac{\rho_{\rm dry}}{\rm EW} \frac{\partial \lambda}{\partial t}$	$n_{\mathrm{d}} rac{\sigma}{F} abla arphi_{\mathrm{ion}} + rac{ ho_{\mathrm{dry}}}{\mathrm{EW}} D_{\lambda}^{\mathrm{eff}} abla \lambda$	q_{λ}	(24)

Shear stress		
$\mathbf{T} = diag \left(\frac{2}{3} \mu \nabla \cdot \right.$	\mathbf{v}) - $\mu \left(\nabla \mathbf{v} + (\nabla \mathbf{v})^T \right)$	(25)
Eddy viscosity		
$\mathbf{S} = -$	$-\rho \nu_{\mathrm{eddy}} \left(\nabla \mathbf{v} + (\nabla \mathbf{v})^T \right)$	(26)
Pressure	$p = \mathcal{R}T\sum_{j \in \mathbf{g}} c_j$	(27)
Species flux		
$ar{\mathbf{j}}_j = \sum\limits_k D_{jk} \left(egin{array}{c} \mathbf{j}_k \end{array} ight)$	$\nabla c_k + \frac{\mathcal{F}}{\mathcal{R}T} z_k c_k \nabla \varphi_{ion} \bigg)$	(28)
Ionic current a)	$\mathbf{i}_{ ext{ion}} = \mathcal{F} \sum_j ar{\mathbf{j}}_j z_j$	(29)
Ionic current b)	$\mathbf{i}_{\mathrm{ion}} = -\sigma_{\mathrm{ion}} \nabla \varphi_{\mathrm{ion}}$	(30)
Electonic current	$\mathbf{i}_{\mathrm{el}} = -\sigma_{\mathrm{el}} abla arphi_{\mathrm{el}}$	(31)
Potential step	$\Delta \varphi = \varphi_{\rm el} - \varphi_{\rm ion}$	(32)

GDL/MPL properties (compressed) ¹	value
Thickness backing	74 µm
Thickness MPL + overlap region	76 µm
Porosity backing	0.74
Porosity MPL/overlap	0.6072
Tortuosity backing	1.69
Tortuosity MPL/overlap	2.776
Pore radius MPL	150 nm

CCL properties	value
Thickness	6 µm
Porosity ²	0.55
Tortuosity ³	2.188
Average pore radius ²	30 nm
Frac. of platinum in micropores	70%









• Novel approach for oxygen reduction reaction rate calculation:

Distinguish between external platinum (covered by ionomer) and internal platinum (in micropores of the carbon)

•
$$r_{\text{ORR}} = r_{\text{ORR}}^{\text{int}} + r_{\text{ORR}}^{\text{ext}}$$

- Rate of ORR depends on local oxygen activity at platinum surface \rightarrow determined by local transport losses
- Integrate over contributions with distribution of local transport resistance $N(R_{\rm Pt})$

 $r_{\rm ORR}^{\rm int/ext} = \int_0^\infty N(R_{Pt}) r_{\rm ORR}^{\rm int/ext}(R_{\rm Pt}) \, \mathrm{d}R_{\rm Pt},$

where $r(R_{Pt})$ is the solution of $r = k \left(a_{eq} - r \frac{R_{Pt}}{C_{ref}} \right)^{\gamma}$

- Distribution $N(R_{\rm Pt})$ obtained from LBM on sub-µm scale
- For each R_{Pt} reaction rate is calculated by analytical approximation¹

$$\tilde{r}_{\text{approx}} = k \frac{a_{\text{eq}}^{\gamma}}{\left(1 + \frac{a_{\text{eq}}^{\gamma-1}}{A}\right) \left(1 - 4\Delta r_{\text{max}} \frac{A_{\Delta r_{\text{max}}}^{b} A^{b}}{\left(A_{\Delta r_{\text{max}}}^{b} + A^{b}\right)^{2}\right)} \ .$$

- ORR kinetics is described by modified Tafel kinetics with platinum oxide and ionomer coverage effect
 - Internal platinum:

$$k^{int} = i_0 (1 - \theta_{\text{PtOx}}) e^{-\frac{\omega \theta_{\text{PtOx}}}{RT}} e^{-\frac{\alpha F}{RT}\eta}$$

• External platinum:

$$k^{ext} = i_0 (1 - \theta_{PtOx} - \theta_{ionomer}) e^{-\frac{\omega \theta_{PtOx}}{RT}} e^{-\frac{\alpha F}{RT}\eta}$$

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1,0

> 0,8

9,0 Gell voltage

0,2

0

-



exp. 2 bar; 0.2 bar O₂; 80% RH

m. without proton resistance in CLs

eference simulation

Current density / A/cm²



• Simulation of cell performance:

- Hysteresis observed potentiodynamic polarization curves can be accurately described by the model. Major contributions: Transient catalyst surface coverage with platinum oxides and ionomer
- Same phenomena also responsible for low frequency inductive features in impedances → explain the discrepancy between Tafel slope and experimentally observed low frequency resistance

1,0

> 0,8

Cell voltage

0,2

0

1

• Local transport resistance distribution leads to transport related performance losses already at low current densities!

1.5

W/cm²

00 g Power density / 7



exp. 2 bar; 0.2 bar O₂; 80% RH

without local resistance

- reference simulation

2

Current density / A/cm²







• Break down of transport resistance contributions at limiting current:

- Determine local oxygen concentrations at layer interfaces
- Calculate local R_{02,local} for each layer I

$$R_{\rm O2,local} = \frac{4F\Delta c_l}{i_{local}}$$

- Channel contribution important even at high flow rate (6 Nl/min \triangleq λ =10 @3A/cm^2 in air) due to parabolic velocity profile
- CCL contribution strongly dependent on RH
- CCL contribution decreases from inlet to outlet (better humidification)













- Simulation of polarization curves under LCA conditions (2% oxygen; 80% RH; 80°C)
- "Knee" in polarization curve caused by transport limitations for internal platinum
- Very sensitive to distribution of interfacial resistance between ionomer|gas and ionomer|platinum interfaces
- Good agreement with LCA can be achieved with main contribution at ionomer|gas interface
- EIS simulation confirms accurate representation of processes



Impedance at 2 bar; 0.1 bar O_2 ; 80% RH; 0.8V

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Comparison graph. carbon vs. HSAC:

- Significantly lower voltage at low currents but higher limiting current
- LCA: significantly lower pressure dependent part probably due to inhomogeneity in GDL properties

Major differences in model parameters:

- No platinum in micropores; lower ECSA; ORR kinetics; GDL/MPL tortuosities
- Approx. 36% higher transport resistance for external Pt
- Hypothesis: higher platinum content at carbon surface as well as different carbon surface properties lead to different ionomer orientation \rightarrow SO₃ groups towards platinum surface







SO₃





Comparison HOPI vs. D2020:

- Higher catalyst activity
- More sudden transport limitation at higher currents

Major differences in model parameters:

- Lower Henry constant ($c_{eq} = c_g/H$) for HOPI \rightarrow higher O₂ conc. at catalyst
- Higher activity of external platinum
- Higher transport resistance for external platinum
- Significantly lower transport resistance for internal platinum
- Hypothesis: shift of interfacial resistance towards platinum interface









Multiscale-modeling: conclusions



Development of multiscale modeling methodology to link material properties with cell performance

- Molecular Dynamics simulation of ionomer film:
 - Simulation of ionomer self-assembly, solvent effects and solvent evaporation
 - Preliminary results on oxygen and water distributions in ionomer film
- Lattice Boltzmann modeling of the CCL on sub-µm scale: •
 - Reconstruction of realistic CCL structures
 - Simulation of oxygen transport and derivation of local transport resistance distribution
- DNS on GDL, MPL and CCL microstructures: ٠
 - 3D reconstructions of GDL, MPL and CCL
 - Derivation of effective transport properties for oxygen, water and protons
- Volume averaged cell model
 - Coupling of transport processes in all layers and electrochemistry in a 2D cell model
 - Use of effective transport properties of lower scale models and novel formulation of **ORR** kinetic
 - Enables description of transient behavior such as hysteresis and EIS
 - Was used for breakdown of transport losses and to compare different CCL materials



